



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4032-041
Job Sheet 203687



Part No: D4032-041

Job Qty: 1 pcs

Part Name: Short Basket Assembly (350)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/25/19

Job Tracking No:

Due Date: 12/27/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV E SHEETS 1,3,4 IPP RevA: new issue DD 09.12.02 verified by:EC IPP Rev:B as per PA3 DD 10.03.10 verified by:EC IPP Rev:C as per RevA DD 10.03.23 verified by:EC IPP Rev:D as per dwg revC DD 10.04.20 verified by:EC IPP Rev:E as per dwg revD DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Q
100	Packaging 1 - Pick Kit	



Container No: S246286



Part: D4032-041

Job No: 203687

Serial No/Batch: S246286

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/10/20

Week 2

Workcenter/Supplier	Lead Time	Sign-off
Packaging 1 - 1		
Packaging 1 - 2		
Packaging 1 - 3		
Packaging 1 - 4		
Packaging 1 - 5		
Packaging 1 - 6		
Packaging 1 - 7		
Packaging 1 - 8		
Packaging 1 - 9		
Packaging 1 - 10		
Packaging 1 - 11		
Packaging 1 - 12		
Packaging 1 - 13		
Packaging 1 - 14		
Packaging 1 - 15		20-1-10
Packaging 1 - 16		
Packaging 1 - 17		
Packaging 1 - 18		
Packaging 1 - 19		
Packaging 1 - 20		
Packaging 1 - 21		
Packaging 1 - 22		
Packaging 1 - 23		
Packaging 1 - 24		
Packaging 1 - 25		
Packaging 1 - 26		
Packaging 1 - 27		
Packaging 1 - 28		
Packaging 1 - 29		
Packaging 1 - 30		

Plex 11/25/19 1:01 PM Dart.lajeunesse.marie

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 36	
110 Handfinish - 4-1-Assembly-B4B	1 pcs	12/27/19	0.00	1.16	Handfinish - 4 - 1 - B4B	see 30-1-7
					Handfinish - 4 - 10 - B4B	
					Handfinish - 4 - 11 - B4B	
					Handfinish - 4 - 12 - B4B	
					Handfinish - 4 - 13 - B4B	
					Handfinish - 4 - 14 - B4B	
					Handfinish - 4 - 15 - B4B	
					Handfinish - 4 - 2 - B4B	
					Handfinish - 4 - 3 - B4B	
					Handfinish - 4 - 4 - B4B	
					Handfinish - 4 - 5 - B4B	
					Handfinish - 4 - 6 - B4B	
					Handfinish - 4 - 7 - B4B	
					Handfinish - 4 - 8 - B4B	
					Handfinish - 4 - 9 - B4B	
120 QC 5	1 pcs	12/27/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/27/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	

				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
				Packaging 3 - 26 - B4B	9-89 JAN 10 2020
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1	12/27/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	DAS 21 9-89

Part Op 100 - (Pick Kit)

Descriptions: 110 - (Assemble as per dwg) ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

01383.3

Part / Item	Component Name	Quantity	Operation	Container
AN3-15A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5237976
AN3-16A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5157471-3
AN310-4	Nut	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5237881
AN310C4	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5227961
AN4-12	Bolt	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5227969-1
AN5-17A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5237809
D2530	Handle Weldment	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5224409
D2535	Spring	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5154031
D2537	Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5149829
D3917-3	Washer	6 pcs (6 ea)	100-Packaging 1 - Pick Kit	5214816
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5224195
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5204642
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5221465
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5236106
D3953-7	Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5215802
D3953-9	Gas Spring Washer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5189752
D3969-3	Spring (Basket Lid)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5215772
D4017-041	Short Basket Base Assembly (350)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5244790
D4018-041	AS350 Short Basket Lid Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5243116
MS21042L3	Nut	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5211533
MS21042L5	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5225327
MS24665-151	Cotter Pin	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5144902
MS24665-300	Cotter Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5157261
NAS1149C0432R	Washer (AN960C416L)	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5181723
NAS1149F0332P	Washer (AN960-10L)	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5216387
NAS1149F0432P	Washer (AN960-416L)	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5214714-7
NAS1149F0563P	Washer (AN960-516)	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5200161

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3-15A	4	70	0
	AN3-16A	2	89	0
	AN310-4	3	52	0
	AN310C4	2	37	0
	AN4-12	3	67	0
	AN5-17A	4	66	0
	D2530	1	13	0
	D2535	2	94	0
	D2537	2	64	0
	D3917-3	6	108	0
	D3953-17	2	32	0
	D3953-19	1	24	0
	D3953-21	1	39	0
	D3953-3	2	12	0
	D3953-7	2	23	0
	D3953-9	2	73	0
	D3969-3	1	75	0
	D4017-041	1	0	0
	D4018-041	1	0	0
	MS21042L3	6	1,873	0
	MS21042L5	4	622	0
	MS24665-151	3	175	0
	MS24665-300	2	474	0
	NAS1149C0432R	2	2,863	0
	NAS1149F0332P	8	4,145	0
	NAS1149F0432P	6	730	0
	NAS1149F0563P	4	261	0
Part Specifications				
Specifications could not be found.				

Plex 11/25/19 1:01 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____		DISPOSITION		DEPARTMENT/PROCESS						MRB (QS1042)			
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality			
Date: _____	Sequence #: _____	QTY Affected: _____		Disposition								Completed By	
Description Work Order Deviation												Lead hand / Supervisor	
												QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY									
				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			
Other/Details:													